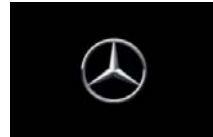


# CORA: CO<sub>2</sub>-Abtrennung aus Luft für Power-to-X Prozesse zur Sektorkopplung

CORA CO<sub>2</sub> separation from air for Power-to-X processes for sector coupling



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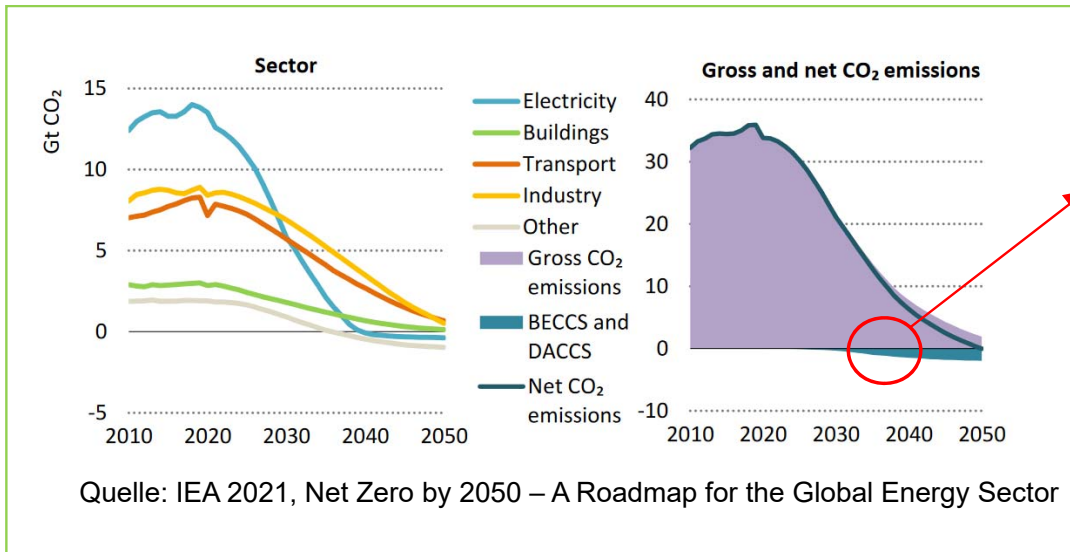


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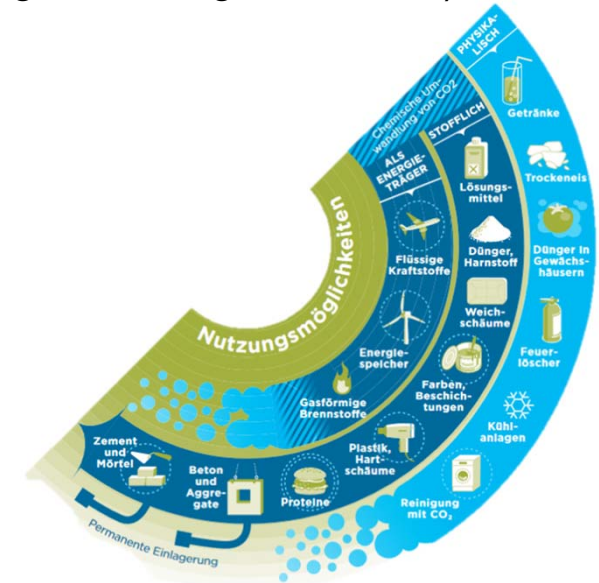
# Motivation: DAC

- Carbon Capture and Utilisation (CCU)
  - Short term
  - Replacement of fossil fuels
- Carbon Capture and Storage (CCS)
  - Long term
  - Reduction of CO<sub>2</sub> concentration in atmosphere



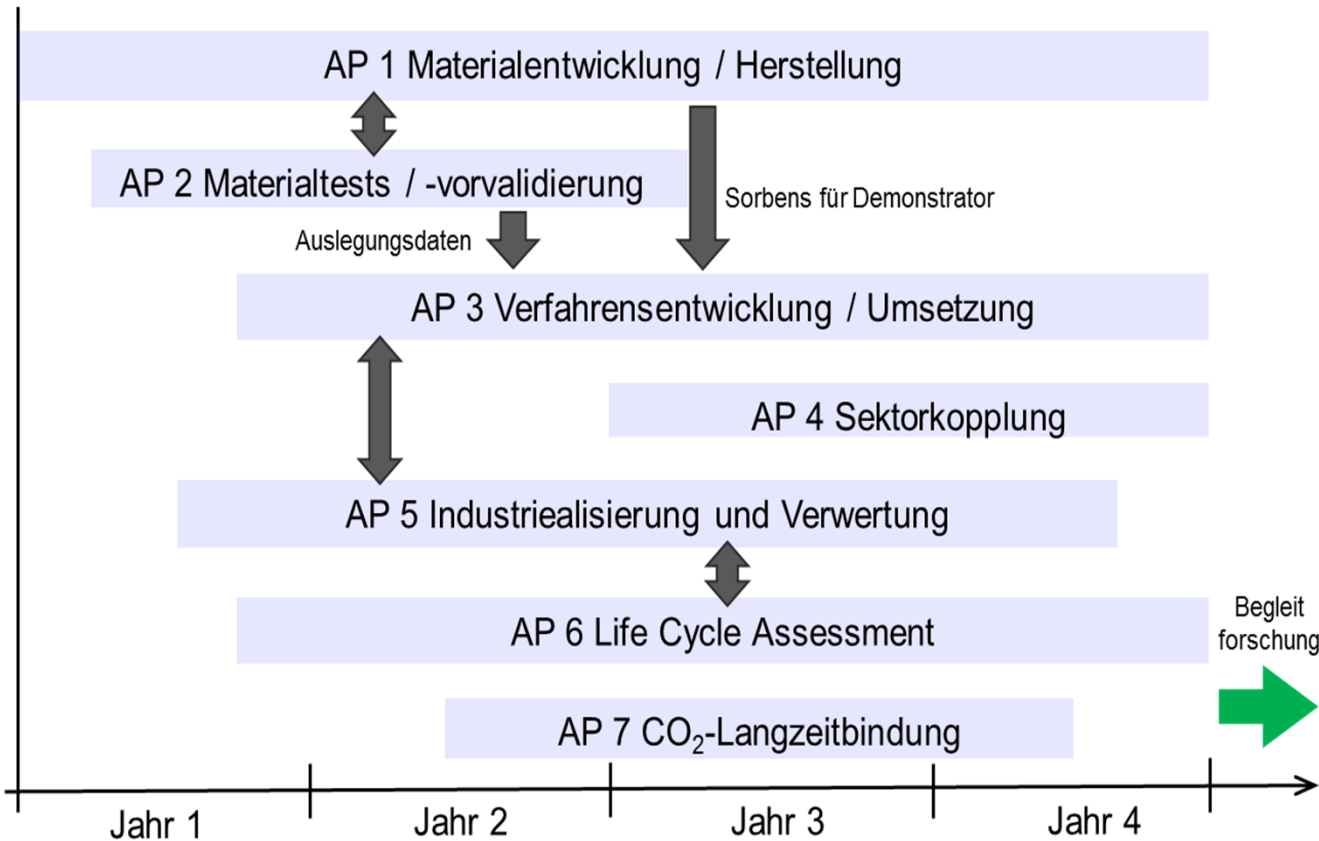
- Synthetic fuels (eMethan, eFuel)
- Chemical raw materials (solvents, urea, plastics, etc.)
- Industrial gas (beverages, preservation, cleaning agents, refrigerants, etc.)

Reduction of min. 2 GtCO<sub>2</sub>



Quelle: IASS 2021, Infografik: Mario Mensch

# CORA Work packages and Partners

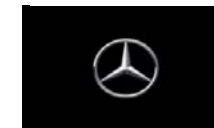


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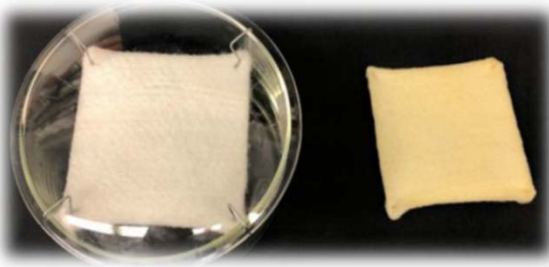
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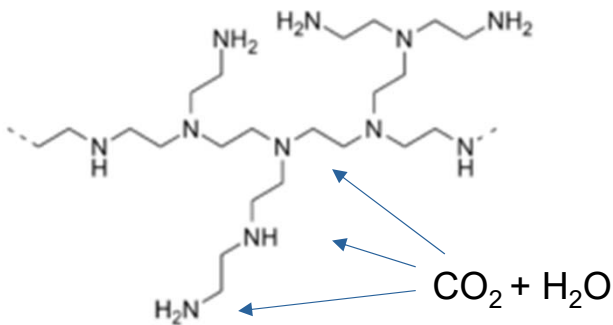


# CORA – Tasks - Risks

## Material development



PEI Polyethylenimin, branched  
Adsorption capacity 15 mmol CO<sub>2</sub>/g PEI  
(theor. max. 0.66 g CO<sub>2</sub>/g PEI)

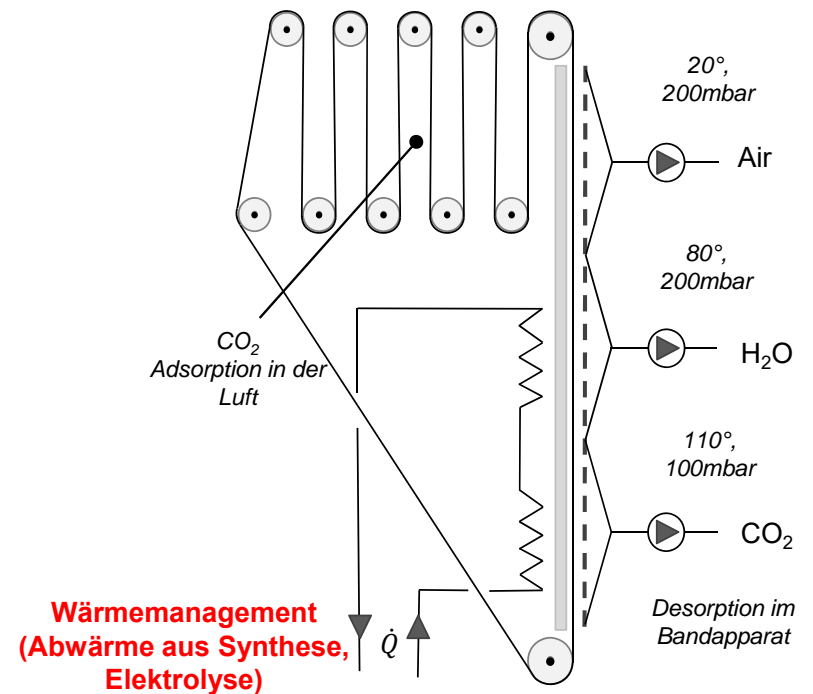


Scale-up: Production of fleece or fabric tapes

## Material testing



## Process Development



Mechanical challenges:

- Sealing of desorption zone
- Sorbent degradation
- Scale-up

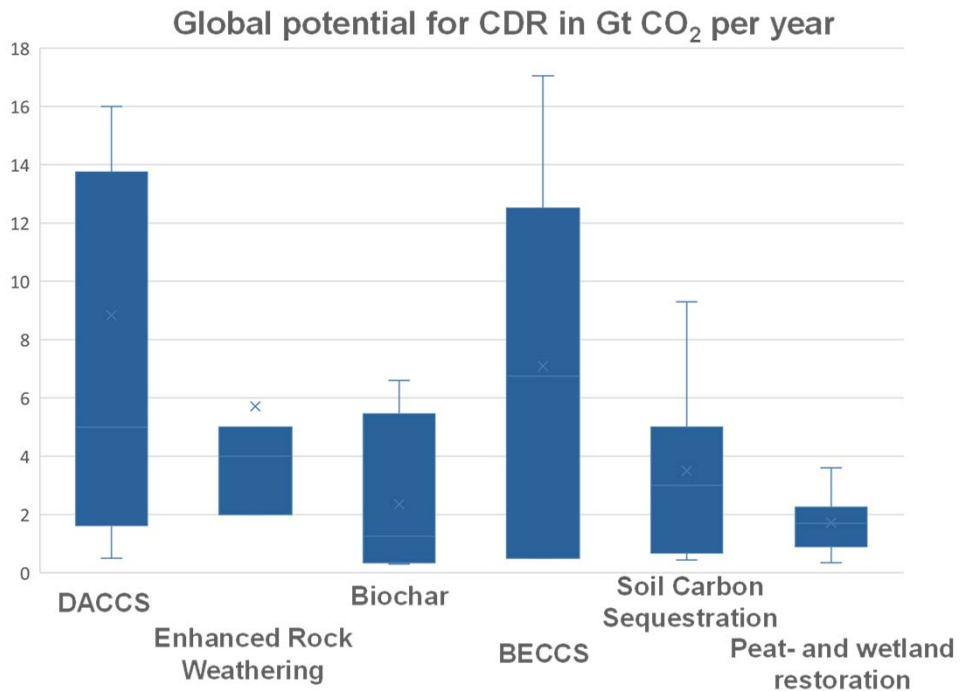
# Advantages of DAC Technology

## Advantages

Free choice of DAC location because of uniform CO<sub>2</sub> distribution in the atmosphere

High CO<sub>2</sub> quality (Low levels of impurities)

Parallel H<sub>2</sub>O for electrolysis



- DAC combined with CCS is expected to have the biggest global CO<sub>2</sub> sequestration potential.
- Further development of the DAC processes enables considerable cost reduction potentials.
- In addition to negative emissions, DAC can also provide the CO<sub>2</sub> needed by industry for climate-neutral processes.
- DAC is particularly important because it is uncertain to what extent existing potentials of natural CDR processes can actually be realized in the face of climate change.



# Technical Risks - Hurdles

## Technical Risks

Sorbent Material manufacturing

Sealing of the desorption zone with continuously tape transport

Scale-up, investment costs and CO2 production costs

Energy consumption (electricity and heat)

## Regulatory hurdles

Creditability and remuneration of CO2 capture and usage / storage

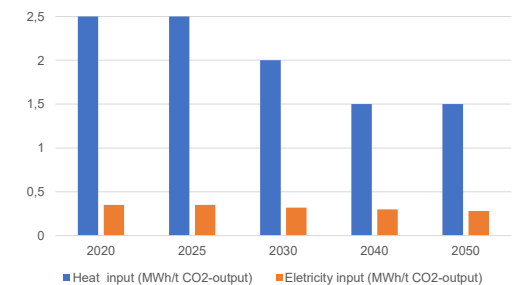
Incentives for non-fossil CO2 demand

Additional installations of renewable energies for sustainable CO2 production

Governmental targets for negative emissions (< 2°C Paris Climate goal)

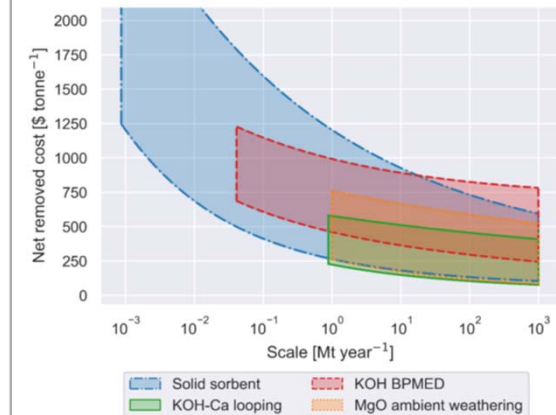
### Examples for energy consumption

- Climeworks ~ 2,000 kWh / t CO<sub>2</sub>
- Carbon Engineering ~ 2,400 kWh / t CO<sub>2</sub>



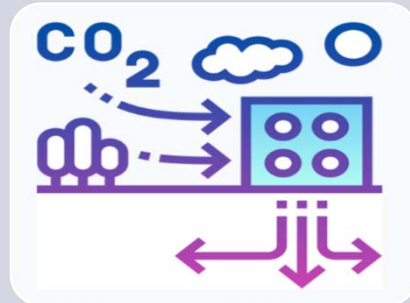
[Danish Energy Agency (2021)]

### Development of net removed costs



[Young et al. (2022)]

# What is needed for a successful business case



## Carbon Market

Growing demand for sustainable carbon leads to growing carbon supply for multiple future carbon applications

Initiation of industrial manufacturing capacity (addressing qualified companies)

Building an industrial network with other activities, e.g. e-fuels

## Technology

Process simulations to identify optimization measures, e.g. reduction of energy consumption

Scale-up and efficient system design to achieve low LCO

Development of industrialization and scaling concepts

Available and affordable products for operators

## Policy

Define framework conditions for investments, e.g. incentives

Targets for negative emission technologies (use and long-term storage)

Creditability and remuneration of CO<sub>2</sub> capture / usage

## Renewable energy

Site requirement for installing DAC plant parks in the future

Nearby use or storage is considered advantageous

# THANK YOU FOR YOUR ATTENTION!

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